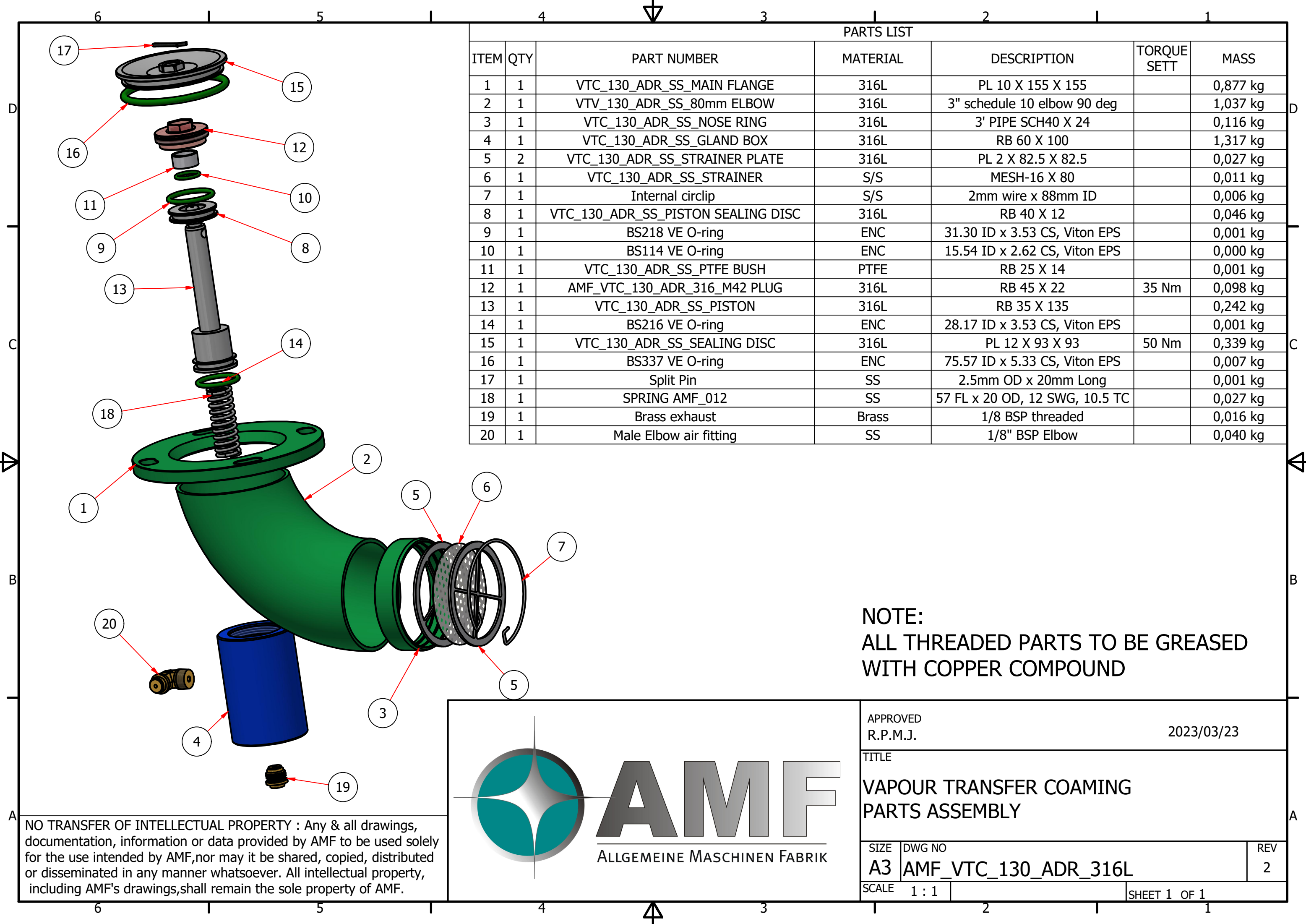




PARTS LIST						
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION	TORQUE SETT	MASS
1	1	VTC_130_ADR_SS_MAIN FLANGE	316L	PL 10 X 155 X 155		0,877 kg
2	1	VTV_130_ADR_SS_80mm ELBOW	316L	3" schedule 10 elbow 90 deg		1,037 kg
3	1	VTC_130_ADR_SS_NOSE RING	316L	3' PIPE SCH40 X 24		0,116 kg
4	1	VTC_130_ADR_SS_GLAND BOX	316L	RB 60 X 100		1,317 kg
5	2	VTC_130_ADR_SS_STRAINER PLATE	316L	PL 2 X 82.5 X 82.5		0,027 kg
6	1	VTC_130_ADR_SS_STRAINER	S/S	MESH-16 X 80		0,011 kg
7	1	Internal circlip	S/S	2mm wire x 88mm ID		0,006 kg
8	1	VTC_130_ADR_SS_PISTON SEALING DISC	316L	RB 40 X 12		0,046 kg
9	1	BS218 VE O-ring	ENC	31.30 ID x 3.53 CS, Viton EPS		0,001 kg
10	1	BS114 VE O-ring	ENC	15.54 ID x 2.62 CS, Viton EPS		0,000 kg
11	1	VTC_130_ADR_SS_PTFE BUSH	PTFE	RB 25 X 14		0,001 kg
12	1	AMF_VTC_130_ADR_316_M42 PLUG	316L	RB 45 X 22	35 Nm	0,098 kg
13	1	VTC_130_ADR_SS_PISTON	316L	RB 35 X 135		0,242 kg
14	1	BS216 VE O-ring	ENC	28.17 ID x 3.53 CS, Viton EPS		0,001 kg
15	1	VTC_130_ADR_SS_SEALING DISC	316L	PL 12 X 93 X 93	50 Nm	0,339 kg
16	1	BS337 VE O-ring	ENC	75.57 ID x 5.33 CS, Viton EPS		0,007 kg
17	1	Split Pin	SS	2.5mm OD x 20mm Long		0,001 kg
18	1	SPRING AMF_012	SS	57 FL x 20 OD, 12 SWG, 10.5 TC		0,027 kg
19	1	Brass exhaust	Brass	1/8 BSP threaded		0,016 kg
20	1	Male Elbow air fitting	SS	1/8" BSP Elbow		0,040 kg

NOTE:
ALL THREADED PARTS TO BE GREASED
WITH COPPER COMPOUND

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APPROVED R.P.M.J.		2023/03/23
TITLE VAPOUR TRANSFER COAMING PARTS ASSEMBLY		
SIZE A3	DWG NO AMF_VTC_130_ADR_316L	REV 2
SCALE 1 : 1	SHEET 1 OF 1	