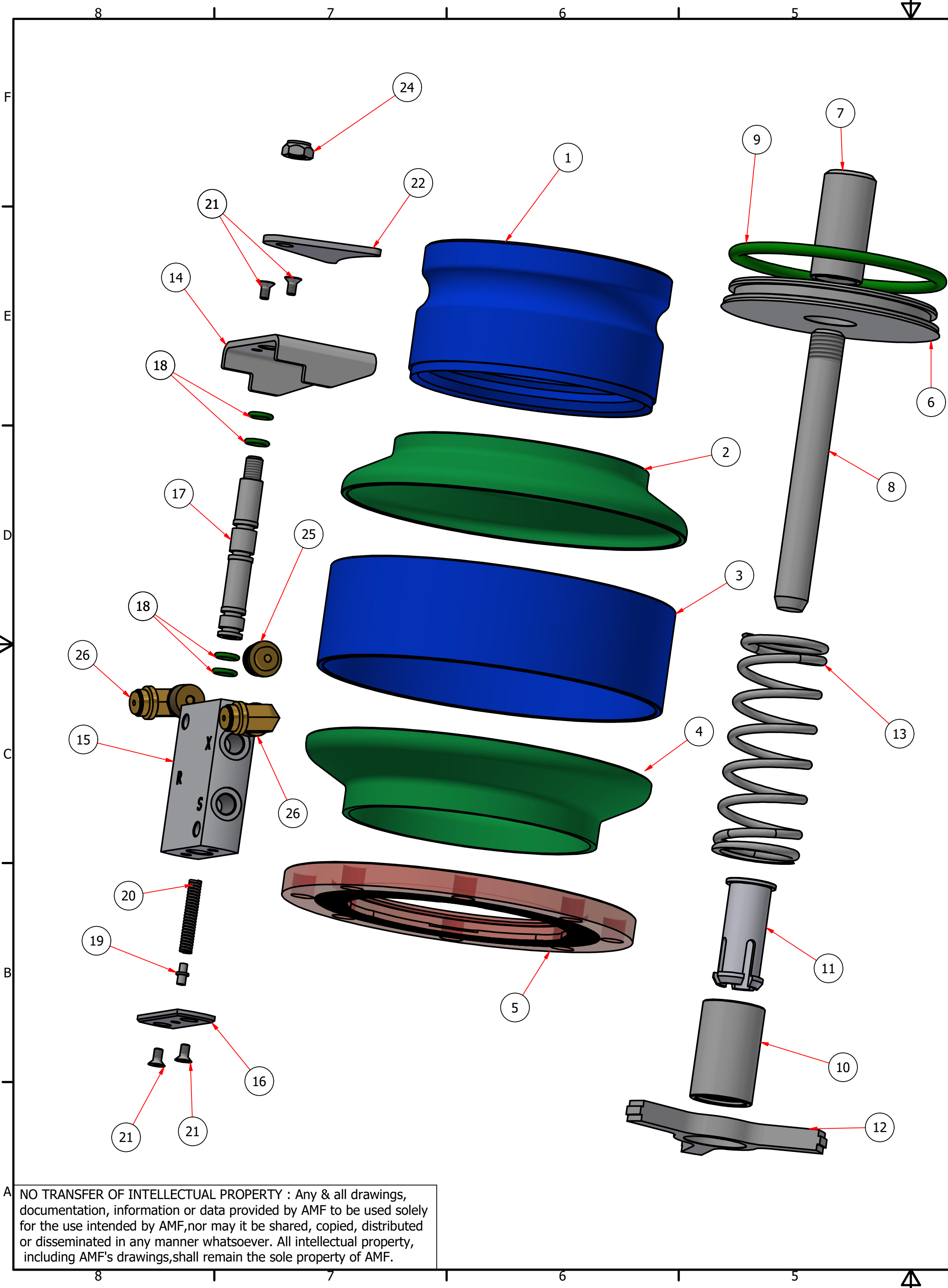
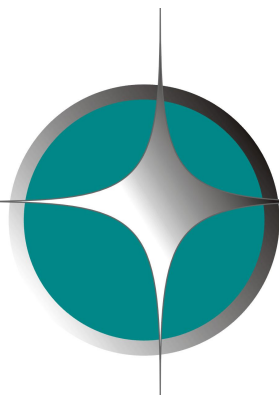




| PARTS LIST |     |                                       |          |                                |             |          |
|------------|-----|---------------------------------------|----------|--------------------------------|-------------|----------|
| ITEM       | QTY | PART NUMBER                           | MATERIAL | DESCRIPTION                    | TORQUE SETT | MASS     |
| 1          | 1   | VTA_150_ADR_SS_CAMLOCK NOSE           | 316L     | RB 120 X67                     |             | 1,315 kg |
| 2          | 1   | VTA_150_ADR_SS_CAMLOCK NOSE PLATE     | 316L     | PL 3 X 184.4 X 184.4           |             | 0,436 kg |
| 3          | 1   | VTA_150_ADR_SS_MAIN BODY PIPE         | 316L     | 6" SCH 10 X 52                 |             | 0,606 kg |
| 4          | 1   | VTA_150_ADR_SS_MAIN BODY FLANGE PLATE | 316L     | PL 3 X 184.4 X 184.4           |             | 0,471 kg |
| 5          | 1   | VTA_150_ADR_SS_FLANGE                 | 316L     | PL 12 X 180 X180               |             | 1,070 kg |
| 6          | 1   | VTA_150_ADR_SS_SEALING DISC           | 316L     | PL 12 X 112 X 112              |             | 0,696 kg |
| 7          | 1   | VTA_150_ADR_SS_SEALING DISC HOUSING   | 316L     | RB 25 X 56                     |             | 0,162 kg |
| 8          | 1   | VTA_150_ADR_SS_SEALING DISC ROD       | 316L     | RB 16 X 139                    |             | 0,217 kg |
| 9          | 1   | BS343 VE o-ring                       | ENC      | 94.62 ID x 5.33 CS, VE o-ring  |             | 0,006 kg |
| 10         | 1   | VTA_150_ADR_SS_SPIDER BUSH            | 316L     | RB 30 X 50                     |             | 0,143 kg |
| 11         | 1   | VTA_150_ADR_SS_SPIDER PTFE BUSH       | TEFLON   | RB 30 X 53                     |             | 0,005 kg |
| 12         | 1   | VTA_150_ADR_SS_SPIDER                 | 316L     | PL 10 X 112 X 112              |             | 0,129 kg |
| 13         | 1   | Spring AMF-002                        | SS       | 137 FL x 42 OD, 8 SWG, 9.75 TC |             | 0.001 kg |
| 14         | 1   | VTA_150_ADR_SS_AIR VALVE PLATE A      | 316L     | PL 3 X 95 X 52                 |             | 0,100 kg |
| 15         | 1   | VTA_150_ADR_SS_AIR VALVE BODY         | ALU      | RB 50 X 110                    |             | 0,151 kg |
| 16         | 1   | VTA_150_ADR_SS_AIR VALVE PLATE B      | 316L     | PL 3 X 50 X 20                 |             | 0,021 kg |
| 17         | 1   | VTA_150_ADR_SS_AIR VALVE REGULATOR    | 316L     | RB 12 X 91                     |             | 0,058 kg |
| 18         | 4   | 2 x 8 Viton O-ring                    | VITON    | 8.0 ID x 2.0 CS, VI o-ring     |             | 0.001 kg |
| 19         | 1   | VTA_150_ADR_SS_AIR VALVE SPRING STUD  | 316L     | RB 10 X 13                     |             | 0,001 kg |
| 20         | 0   | Spring AMF-013                        | SS       | 50 FL x 6 OD, 20 SWG, 25 TC    |             | 0,000 kg |
| 21         | 4   | M4 x 5 COUNTERSINK CAP SCREW          | SS       | Cap Screws                     | 3 Nm        | 0,001 kg |
| 22         | 1   | VTA_150_ADR_SS_AIR VALVE SWITCH PLATE | 316L     | PL 3 X 56.7 X 49.4             |             | 0,038 kg |
| 24         | 1   | M8 x 1.25mm Lock nut                  | SS       | 8mm ID nyloc                   | 25 Nm       | 0,005 kg |
| 25         | 1   | Brass exhaust                         | Brass    | 1/8 BSP threaded               |             | 0.042 kg |
| 26         | 2   | Elbow air fitting                     | SS       | 1/8 BSP elbow                  |             | 0,040 kg |

NOTE:  
ALL THREADED PARTS TO BE GREASED  
WITH COPPER COMPOUND

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**AMF**  
ALLGEMEINE MASCHINEN FABRIK

APPROVED  
R.P.M.J.  
2023/03/07

TITLE  
VAPOUR TRANSFER ADAPTOR  
PARTS ASSEMBLY

SIZE  
A2

DWG NO  
AMF\_VTA\_150\_ADR\_316L

REV  
1

SCALE  
1 : 1

SHEET 1 OF 1