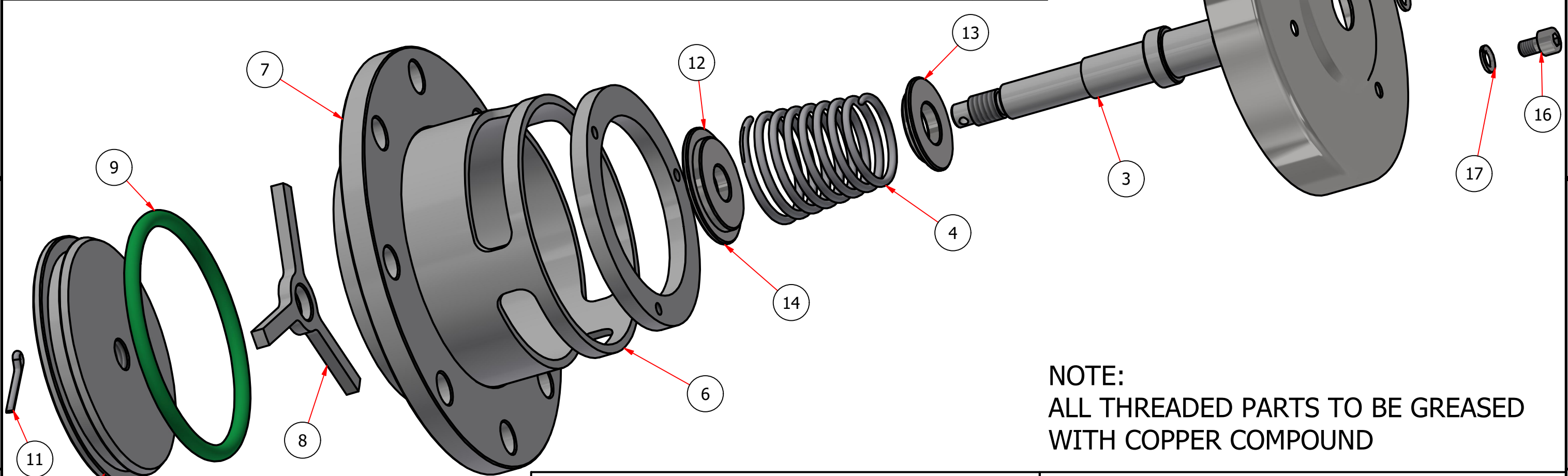


PARTS LIST						
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION	TORQUE SETT	MASS
2	1	HOOD	316	PL 0.9 X 180 X 180		0,111 kg
3	1	SEALING DISC ROD	316L	RB 20 X 107		0,121 kg
4	1	Spring AMF-014	SS	14.4 / 32.5ID x 74 FL, 12 SWG, 6.75 TC		0,005 kg
6	1	MAIN BODY PIPE	316L	3' PIPE SCH40 X 73		0,352 kg
7	1	MAIN BODY FLANGE	316L	PL 10 X 148 X 148		1,196 kg
8	1	SHAFT GUIDE	316L	PL 4.5 X 83 X 83		0,028 kg
9	1	BS337 VE O-ring	ENC	75.57 ID x 5.33 CS, Viton EPS		0.006 kg
10	1	SEALING DISC	316L	PL 16 X 92 X 92	85 Nm	0,372 kg
11	1	SPLIT PIN	316L	3mm OD x 20mm long split pin		0,499 kg
12	1	SHAFT BOTTOM SPRING GUIDE	316L	RB 40 X 8		0,034 kg
13	1	SHAFT TOP SPRING GUIDE	316L	RB 35 X 8		0,018 kg
14	1	AMF_RV_80VAC_ADR_316_LID AND BODY RING	316L	PL 6 X 85 X 85		0.112kg
16	3	Allen cap screw M5 x 8	A2	5mm OD x 8mm long allen cap screw		0,003 kg
17	3	M5 Spring Washer	A2	5mm ID Split Washer		0,000 kg



NOTE:
ALL THREADED PARTS TO BE GREASED
WITH COPPER COMPOUND



APPROVED
R.P.M.J.

TITLE

80mm VACUUM RELIEF VALVE 7kPa
PARTS ASSEMBLY

SIZE

A3

DWG NO

AMF_RV_80VAC_ADR_316L

REV

3

SCALE

1 : 1

SHEET 1 OF 1

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