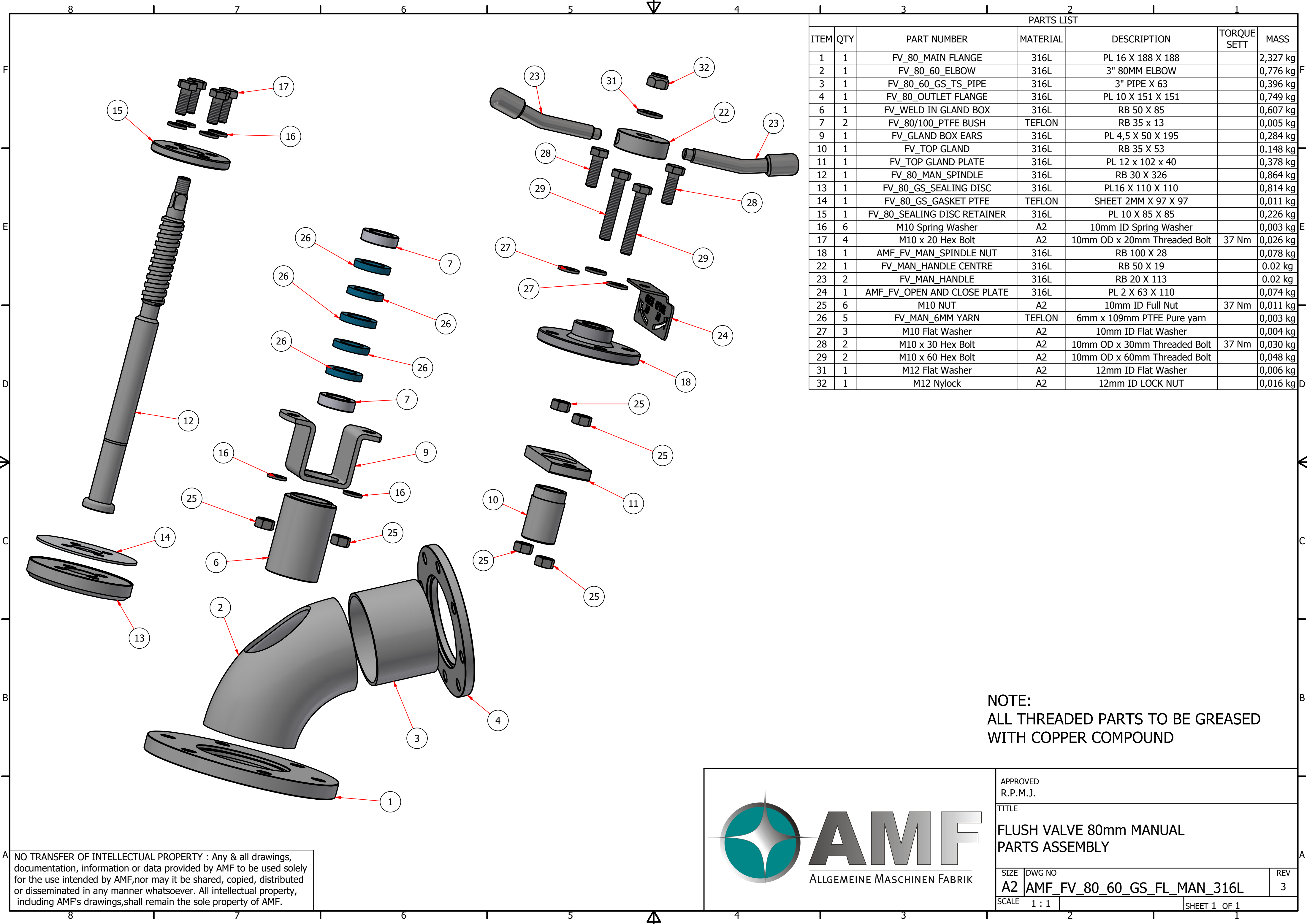




PARTS LIST					
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION	TORQUE SETT
1	1	FV_80_MAIN FLANGE	316L	PL 16 X 188 X 188	
2	1	FV_80_60_ELBOW	316L	3" 80MM ELBOW	
3	1	FV_80_60_GS_TS_PIPE	316L	3" PIPE X 63	
4	1	FV_80_OUTLET FLANGE	316L	PL 10 X 151 X 151	
6	1	FV_WELD IN GLAND BOX	316L	RB 50 X 85	
7	2	FV_80/100_PTFE BUSH	TEFLON	RB 35 x 13	
9	1	FV_GLAND BOX EARS	316L	PL 4,5 X 50 X 195	
10	1	FV_TOP GLAND	316L	RB 35 X 53	
11	1	FV_TOP GLAND PLATE	316L	PL 12 x 102 x 40	
12	1	FV_80_MAN_SPINDLE	316L	RB 30 X 326	
13	1	FV_80_GS_SEALING DISC	316L	PL16 X 110 X 110	
14	1	FV_80_GS_GASKET PTFE	TEFLON	SHEET 2MM X 97 X 97	
15	1	FV_80_SEALING DISC RETAINER	316L	PL 10 X 85 X 85	
16	6	M10 Spring Washer	A2	10mm ID Spring Washer	
17	4	M10 x 20 Hex Bolt	A2	10mm OD x 20mm Threaded Bolt	37 Nm
18	1	AMF_FV_MAN_SPINDLE NUT	316L	RB 100 X 28	
22	1	FV_MAN_HANDLE CENTRE	316L	RB 50 X 19	
23	2	FV_MAN_HANDLE	316L	RB 20 X 113	
24	1	AMF_FV_OPEN AND CLOSE PLATE	316L	PL 2 X 63 X 110	
25	6	M10 NUT	A2	10mm ID Full Nut	37 Nm
26	5	FV_MAN_6MM YARN	TEFLON	6mm x 109mm PTFE Pure yarn	
27	3	M10 Flat Washer	A2	10mm ID Flat Washer	
28	2	M10 x 30 Hex Bolt	A2	10mm OD x 30mm Threaded Bolt	37 Nm
29	2	M10 x 60 Hex Bolt	A2	10mm OD x 60mm Threaded Bolt	
31	1	M12 Flat Washer	A2	12mm ID Flat Washer	
32	1	M12 Nylock	A2	12mm ID LOCK NUT	

NOTE:
ALL THREADED PARTS TO BE GREASED
WITH COPPER COMPOUND

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APPROVED R.P.M.J.		
TITLE FLUSH VALVE 80mm MANUAL PARTS ASSEMBLY		
SIZE A2	DWG NO AMF_FV_80_60_GS_FL_MAN_316L	REV 3
SCALE 1 : 1	SHEET 1 OF 1	