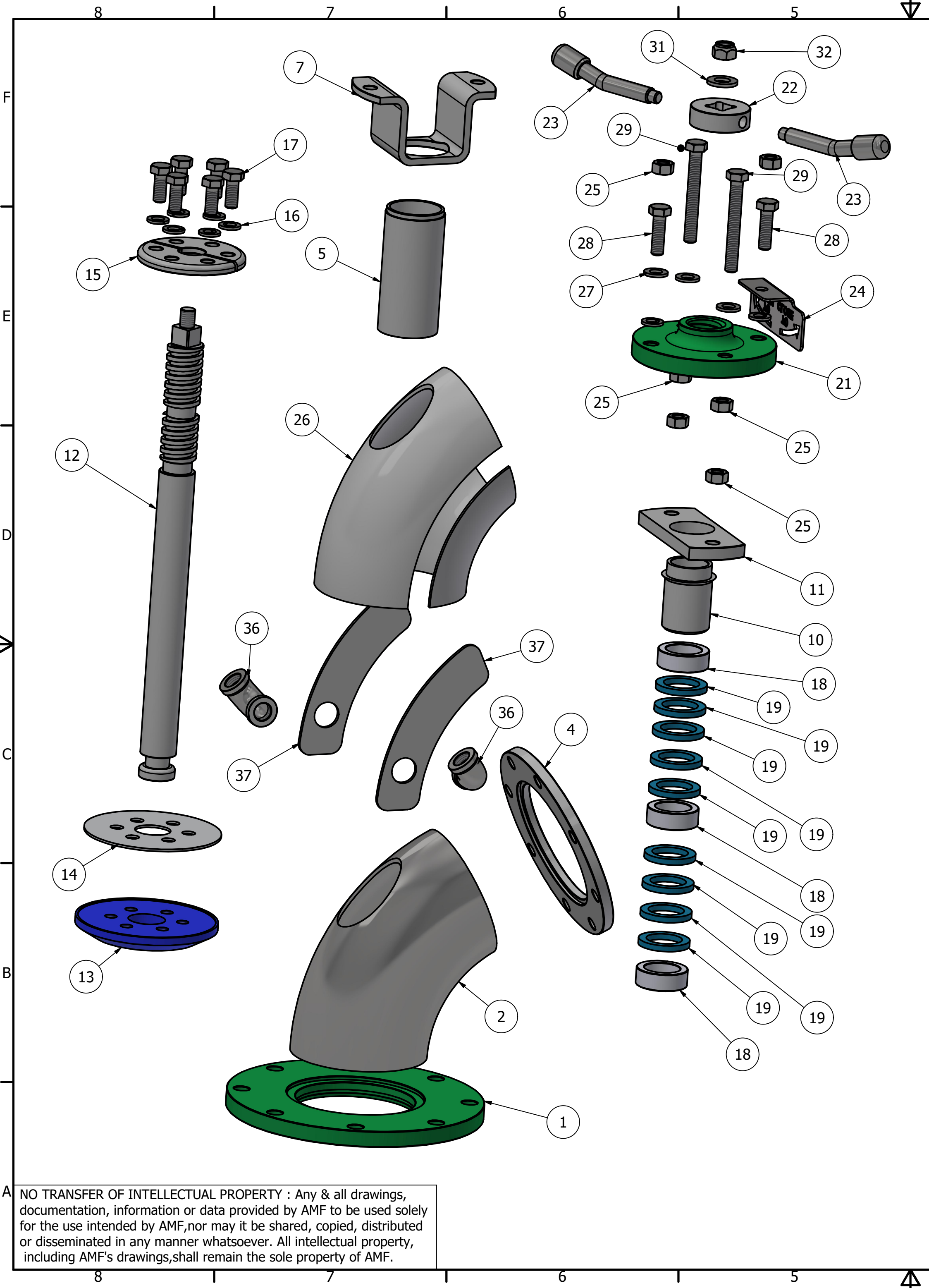




PARTS LIST						
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION	TORQUE SET	MASS
1	1	AMF_FV_100_GS_TS_MAIN FLANGE	316L	PL 16 x 218 x 218		2,991 kg
2	1	FV_100_90_4" 60 Deg Elbow	316L	90 DEG ELBOW		2,049 kg
4	1	AMF_FV_100_OUTLET FLANGE	316L	PL 10 X 174 X 174		0,983 kg
5	1	FV_100_HD_WELD IN GLAND BOX	316L	RB 50 X 109		0,456 kg
7	1	FV_100_HD_GLAND BOX EARS	316L	PL 6 x 60 x 218		0,504 kg
10	1	FV_100_HD_TOP GLAND TURNING	316L	RB 40 X 58		0,207 kg
11	1	FV_100_HD_TOP GLAND PLATE	316L	PL 12 X 122 X 122		0,400 kg
12	1	FV_100_SJ_HD_SPINDLE	316L	RB 30 x 408		2,008 kg
13	1	FV_100_GS_GASKET SEALING DISC	316L	PL 16 X 122 X 122		1,006 kg
14	1	AMF_FV_100_GS_PTFE GASKET	TEFLON	114.5 OD x 30 ID, 60 PCD, 6H		0,016 kg
15	1	FV_100_HD_SPINDLE RETAINER	316L	PL 10 X 94 X 94		0,318 kg
16	8	M10 SPRING WASHER	A2	10mm ID spring washer		0,003 kg
17	6	M10 x 20 HEX	A2	10mm OD x 20mm threaded bolt	50Nm	0,026 kg
18	3	FV_100_HD_PTFE SPACER	TEFLON	RB 45 X 19		0,016 kg
19	9	FV_100_HD_TEFLON 6MM YARN ROPE	TEFLON	6 X 6 X 135mm		0,003 kg
21	1	FV_100_HD_SPINDLE NUT	MS	RB 120 X 35		1,356 kg
22	1	FV_100_HD_HANDLE CENTER MILL	316L	RB 50 X 19		0,193 kg
23	2	AMF_FV_HANDLE	316L	RB 20 x 113		0,155 kg
24	1	AMF_FV_OPEN AND CLOSE PLATE	316L	PL 2 X 63 X 110		0,074 kg
25	6	M10 Nut	A2	10mm ID Full Nut		0,011 kg
26	1	FV_100_SJ_60_STEAM JACKET	316L	90 DEG ELBOW		1,215 kg
27	3	M10 FLAT WASHER	A2	10mm ID flat washer		0,004 kg
28	2	M10 x 35 Hex	A2	10mm OD x 35mm Threaded Bolt		0,033 kg
29	2	M10 x 80 Hex	A2	10mm OD x 80mm Threaded Bolt		0,060 kg
31	1	M12 FLAT WASHER	A2	12mm ID flat washer		0,008 kg
32	1	M12 NYLOC	A2	12mm ID lock nut	85Nm	0,016 kg
36	2	1" BSP ELBOW	316L	1" female threaded elbow BSP		0,096 kg
37	2	FV_100_SJ_60_STEAM ELBOW_SIDE PLATE	316L	PL 3 X 93 X 140		0,127 kg

NOTE:
ALL THREADED PARTS TO BE GREASED
WITH COPPER COMPOUND

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APPROVED R.P.M.J.	
TITLE 100mm STEAM JACKET PARTS ASSEMBLY	
DWG NO AMF_FV_100_60_GS_FL_MAN_SJ_316L	REV
SCALE 1 : 1	SHEET 1 OF 1