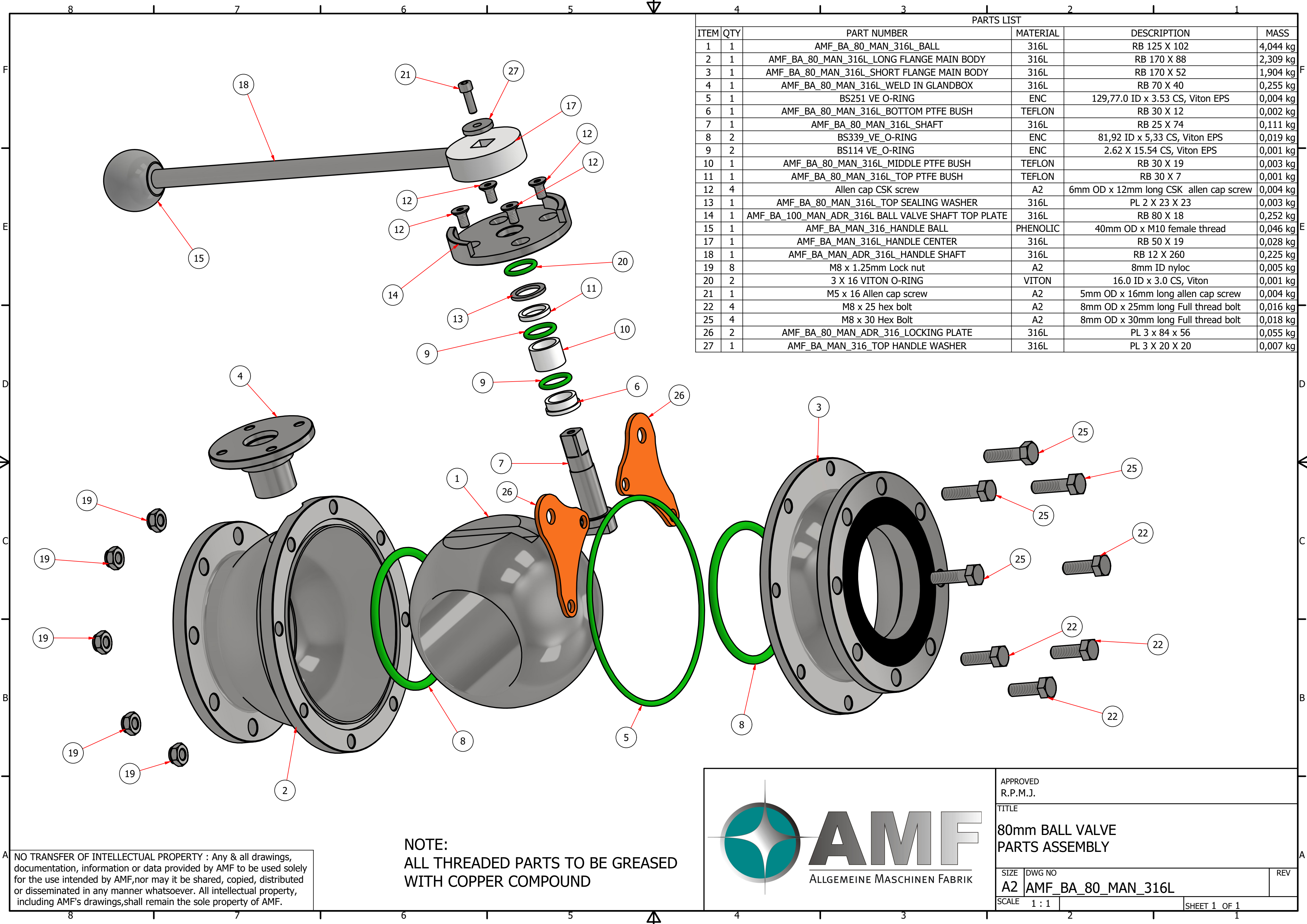
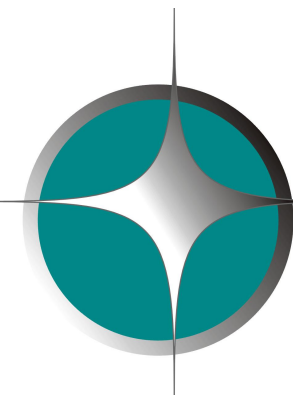




PARTS LIST					
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION	MASS
1	1	AMF_BA_80_MAN_316L_BALL	316L	RB 125 X 102	4,044 kg
2	1	AMF_BA_80_MAN_316L_LONG FLANGE MAIN BODY	316L	RB 170 X 88	2,309 kg
3	1	AMF_BA_80_MAN_316L_SHORT FLANGE MAIN BODY	316L	RB 170 X 52	1,904 kg
4	1	AMF_BA_80_MAN_316L_WELD IN GLANDBOX	316L	RB 70 X 40	0,255 kg
5	1	BS251 VE O-RING	ENC	129,77.0 ID x 3.53 CS, Viton EPS	0,004 kg
6	1	AMF_BA_80_MAN_316L_BOTTOM PTFE BUSH	TEFLON	RB 30 X 12	0,002 kg
7	1	AMF_BA_80_MAN_316L_SHAFT	316L	RB 25 X 74	0,111 kg
8	2	BS339_VE_O-RING	ENC	81,92 ID x 5,33 CS, Viton EPS	0,019 kg
9	2	BS114 VE_O-RING	ENC	2.62 X 15.54 CS, Viton EPS	0,001 kg
10	1	AMF_BA_80_MAN_316L_MIDDLE PTFE BUSH	TEFLON	RB 30 X 19	0,003 kg
11	1	AMF_BA_80_MAN_316L_TOP PTFE BUSH	TEFLON	RB 30 X 7	0,001 kg
12	4	Allen cap CSK screw	A2	6mm OD x 12mm long CSK allen cap screw	0,004 kg
13	1	AMF_BA_80_MAN_316L_TOP SEALING WASHER	316L	PL 2 X 23 X 23	0,003 kg
14	1	AMF_BA_100_MAN_ADR_316L BALL VALVE SHAFT TOP PLATE	316L	RB 80 X 18	0,252 kg
15	1	AMF_BA_MAN_316_HANDLE BALL	PHENOLIC	40mm OD x M10 female thread	0,046 kg
17	1	AMF_BA_MAN_316L_HANDLE CENTER	316L	RB 50 X 19	0,028 kg
18	1	AMF_BA_MAN_ADR_316L_HANDLE SHAFT	316L	RB 12 X 260	0,225 kg
19	8	M8 x 1.25mm Lock nut	A2	8mm ID nyloc	0,005 kg
20	2	3 X 16 VITON O-RING	VITON	16.0 ID x 3.0 CS, Viton	0,001 kg
21	1	M5 x 16 Allen cap screw	A2	5mm OD x 16mm long allen cap screw	0,004 kg
22	4	M8 x 25 hex bolt	A2	8mm OD x 25mm long Full thread bolt	0,016 kg
25	4	M8 x 30 Hex Bolt	A2	8mm OD x 30mm long Full thread bolt	0,018 kg
26	2	AMF_BA_80_MAN_ADR_316_LOCKING PLATE	316L	PL 3 x 84 x 56	0,055 kg
27	1	AMF_BA_MAN_316_TOP HANDLE WASHER	316L	PL 3 X 20 X 20	0,007 kg

NO TRANSFER OF INTELLECTUAL PROPERTY : Any & all drawings, documentation, information or data provided by AMF to be used solely for the use intended by AMF,nor may it be shared, copied, distributed or disseminated in any manner whatsoever. All intellectual property, including AMF's drawings,shall remain the sole property of AMF.

NOTE:
ALL THREADED PARTS TO BE GREASED
WITH COPPER COMPOUND



AMF
ALLGEMEINE MASCHINEN FABRIK

APPROVED
R.P.M.J.

TITLE
**80mm BALL VALVE
PARTS ASSEMBLY**

SIZE
A2

DWG NO
AMF_BA_80_MAN_316L

REV

SCALE
1 : 1

SHEET 1 OF 1