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# PRODUCT FACT SHEET / 65mm THREADED COMBINED VACUUM/PRESSURE RELIEF VALVE

## **SPECIFICATIONS**

PRODUCT CODE
MATERIAL
O-RING / SEALS
APPROVAL CODES
PRESSURE RANGE
VACUUM RANGE
MAX. TEMP

AMF-RV-65VP-TH-V2-ADR-316
STAINLESS STEEL 316
PTFE ENCAPSULATED
BS EN 14596:2018, ADR COMPLIANT
80 – 400kPa
7 – 21kPa
+50 ° CELSIUS
-20 ° CELSIUS



## **INSTALLATION, APPLICATION & MAINTENANCE**

## **COMPATIBLE PRODUCTS**

MIN. TEMP

### 1. FUELS

- \* Petrol
- \* Diesel
- \* Paraffin

#### 2. INDUSTRIAL SOLVENTS

- \* Alcohols
- \* Benzene
- \* Toluene

## 3. VARIOUS ACIDS

- \* Sulfuric Acid 98.5% + @ 80°c
- \* Nitric Acid All Grades

(Examples of compatible products, but not limited to. Contact AMF SALES for additional confirmations)

## DESIGN AND APPLICATION

The objective of the combined vacuum/pressure relief valve is designed to protect tanks against accidental overpressure or excessive vacuum.

This relief valve was designed and manufactured as per SANS and ADR requirements and meets all stringent Type and Drop Tests.

The relief valve can be fitted either directly to the road tanker or an AMF manhole cover, as well as other types of vessels and storage units by means of a 2.5" BSP socket.

The internal springs are available in SS 302 UNCOATED and SS 302 ECTPE COATED depending on product compatibility.

# **MAINTENANCE**

Care must be taken to avoid damaging the seal or the internal sealing/seating area of the valve.

We recommend that the seals be checked/replaced regularly for damage (usually due to foreign objects and/or dirty product).

Cleaning with appropriate cleaning agent to prevent product build up or damage to moving parts, and regular servicing by a local agent is also recommended.

#### PRODUCTION TESTING REQUIREMENTS

TEST #	TEST TYPE	TEST FLUID	TEST DURATION	TEST PRESSURE	TEST CRITERIA
1	Pressure	Water	60 Seconds	300kPa	No visible leaks
2	Vacuum	Water	60 Seconds	21kPa	No visible leaks

WARNING: Use only genuine AMF replacement parts. Substitute parts can impair the proper functioning of this product and void all warranties. Failure to properly maintain and regularly clean the complete valve, especially moving parts, may prevent the valve from operating correctly as per its design, and subject to liability disclaimer. It is the customers responsibility to check compatibility between valve material and transported product.