



MANHOLE COVER ASSEMBLY 6 Lugs with 250mm FILLER HATCH

EN 14025: 2018

316L STAINLESS STEEL

The AMF-MH-6-6.0-FH-250-V2-ADR-316 is suitable to use on L4 Tank codes

DATA SHEET and MATERIAL CERTIFICATE

for

PRODUCT CODE: AMF-MH-6-6.0-FH-250-V2-ADR-316

SN: #####

PART	MATERIAL
DISH, RING & LUGS	STAINLESS STEEL G316
FILLER HATCH	STAINLESS STEEL G316
FILLER WIRE	STAINLESS STEEL G316
SWING KIT	STAINLESS STEEL G316

* - If applicable, copies of supplier material certificates available on request

PRODUCTION TEST REQUIREMENTS

Acceptance criteria: as per table A.5 (EN12266-1:2012)

"A" No visually detectable leaks for the duration of the test

TEST #	TEST TYPE	TEST FLUID	TEST DURATION Table A.4.	TEST CRITERIA Table A.5	RESULT
1	Shell Strength (Test P10)	Water	60 seconds for 10 minutes	No visible leaks	Pass
2	Shell Tightness (Test P11)	Water	60 seconds for 10 minutes	No visible leaks	Pass
3	Seat Tightness (Test P12)	Water	60 seconds for 10 minutes	No visible leaks	Pass

TESTING PRESSURE

TYPE TEST	TEST PRESSURE
Shell	400kPa
Seat tightness	400kPa