



MANHOLE COVER 6 LUG 5.0mm with 80mm pressure and 80mm vacuum relief valves

Mild Steel

DATA SHEET and MATERIAL CERTIFICATE

for

PRODUCT CODE: AMF-MHA-6-5.0-VE-80P-80V-MS

SN: #####

PART	MATERIAL
RING, DISH, LUGS	MILD STEEL
FLANGES	MILD STEEL
FILLER WIRE	MILD STEEL
SWING KIT	G316 STAINLESS STEEL

* - If applicable, copies of supplier material certificates available on request

PRODUCTION TEST REQUIREMENTS

Acceptance criteria: as per table A.5 (EN12266-1:2012)

"A" No visually detectable leaks for the duration of the test

TEST #	TEST TYPE	TEST FLUID	TEST DURATION Table A.4.	TEST CRITERIA Table A.5	RESULT
1	Seat Tightness (Test P12)	Water	60 seconds for 10 minutes	No visible leaks	PASS

TESTING PRESSURE

TYPE TEST	TEST PRESSURE
Seat Tightness	200kPa