



**MANHOLE COVER 4 LUG 4.5mm fitted with 32mm combined vacuum / pressure relief valve**

**316 Stainless steel**

**DATA SHEET and MATERIAL CERTIFICATE**

for

**PRODUCT CODE: AMF-MHA-4-4.5-VE32-316**

**SN: ####**

PART	MATERIAL
MANHOLE LID and SOCKET	STAINLESS STEEL G316
FILLER WIRE	STAINLESS STEEL G316
WING NUTS	STAINLESS STEEL G316
EYEBOLTS and HINGE PIN	STAINLESS STEEL G316

\* - If applicable, copies of supplier material certificates available on request

**PRODUCTION TEST REQUIREMENTS**

Acceptance criteria: Tests 1 & 2: EN12266-1:2012 Table A.5.

"A" No visually detectable leaks for the duration of the test

TEST #	TEST TYPE	TEST FLUID	TEST DURATION Table A.4.	TEST CRITERIA Table A.5	RESULT
1	Seat Tightness	Water	10 minutes	No visible leaks	PASS

**TESTING PRESSURE**

TYPE TEST	TEST PRESSURE
Seat Tightness	100kPa