



MANHOLE COVER 4 LUG 4.5mm with 80mm pressure and 80mm vacuum relief valves
316 Stainless Steel

DATA SHEET and MATERIAL CERTIFICATE

for

PRODUCT CODE: AMF-MHA-4-4.5-VE-80P-80V-316

SN: ####

PART	MATERIAL
RING, DISH, LUGS	STAINLESS STEEL G316
FLANGES	STAINLESS STEEL G316
FILLER WIRE	STAINLESS STEEL G316
SWING KIT	STAINLESS STEEL G316

* - If applicable, copies of supplier material certificates available on request

PRODUCTION TEST REQUIREMENTS

Acceptance criteria: as per table A.5 (EN12266-1:2012)

"A" No visually detectable leaks for the duration of the test

TEST #	TEST TYPE	TEST FLUID	TEST DURATION Table A.4.	TEST CRITERIA Table A.5	RESULT
1	Seat Tightness	Water	10 minutes	No visible leaks	PASS

TESTING PRESSURE

TYPE TEST	TEST PRESSURE
Seat Tightness	100kPa