



FILLER HATCH 200mm ID with 230mm high collar

Proof Test @ 500kPa

Test Pressure @ 350kPa

Maximum Working Pressure @ 200kPa

316 STAINLESS STEEL

DATA SHEET and MATERIAL CERTIFICATE

for

PRODUCT CODE: AMF-FH-200-4.5-230-316

SN: ####

PART	MATERIAL
DISH, RING & LUGS	G316 STAINLESS STEEL
FILLER WIRE	G316 STAINLESS STEEL
SWING KIT	G316 STAINLESS STEEL

* - If applicable, copies of supplier material certificates available on request

PRODUCTION TEST REQUIREMENTS

Acceptance criteria: as per table A.5 (EN12266-1:2012)

"A" No visually detectable leaks for the duration of the test

TEST #	TEST TYPE	TEST FLUID	TEST DURATION Table A.4.	TEST CRITERIA Table A.5	RESULT
1	Shell Strength (Test P10)	Water	60 seconds for 10 minutes	No visible leaks	Pass
2	Shell Tightness (Test P11)	Water	60 seconds for 10 minutes	No visible leaks	Pass
3	Seat Tightness (Test P12)	Water	60 seconds for 10 minutes	No visible leaks	Pass

TESTING PRESSURE

TYPE TEST	TEST PRESSURE
Seat tightness	350kPa