



100mm PRESSURE COMPENSATED OIL JACKETED BOTTOM VALVE 316 STAINLESS STEEL

A.D.R. CERTIFIED

EUROPEAN STANDARD EN13316:2002

DATA SHEET and MATERIAL CERTIFICATE

foi

PRODUCT CODE: AMF-BOV-100-90-PC-OJ-ADR-316

SN: ####

| PART | MATERIAL | | | |
|--|----------------------------|--|--|--|
| MAIN BODY | STAINLESS STEEL G316 | | | |
| ACTUATOR, MAIN PISTON & CAGE | STAINLESS STEEL G316 | | | |
| SPRING & STRAINER | STAINLESS STEEL | | | |
| SEALS | VITON & VITON ENCAPSULATED | | | |
| FASTENERS | STAINLESS STEEL | | | |
| * - If applicable, copies of supplier material certificates available on request | | | | |

PRODUCTION TEST REQUIREMENTS

Acceptance criteria: Tests 1 & 2: EN12266-1:2012 Table A.5. Test 3: EN12266-2:2012 Annex B.1

"A" No visually detectable leaks for the duration of the test

"B.1.3" Move obturator between open and closed positions

| TEST# | TEST TYPE | TEST FLUID | TEST DURATION Table A.4 | TEST CRITERIA Table A.5 | RESULT |
|----------|---|------------|----------------------------|----------------------------|-------------|
| 1 | Shell Tightness (Test P11) | Water | 60 seconds | No visible leaks | PASS |
| 2 | Seat Tightness - Loading (Test P12) | Water | 60 seconds | No visible leaks | PASS |
| | Seat Tightness - Off Loading (Test P12) | Water | 60 seconds | No visible leaks | PASS |
| <u>3</u> | Operability (Test F20) | <u>N/A</u> | Min. 5 times | No Lubrication | <u>PASS</u> |

| TESTING PRESSURE | | | |
|------------------------------|---------------|--|--|
| TYPE TEST | TEST PRESSURE | | |
| Shell Tightness | 500kPa | | |
| Seat Tightness - loading | 500kPa | | |
| Seat Tightness - off loading | 27kPa | | |